

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph beginning at page 13, line 14 with the following:

--Fabrication of a headliner shown in FIG. 5 having an outer layer of a vinyl or decorative fabric 28 backed with a thin foam to mask surface irregularities is adhered to the outer surface of a foam core 29 impregnated with a liquid resin, such as an isocyanate as is well known in the art, and a second layer of glass fibers 30 therebetween. The components are assembled in the order described above and placed within a mold 51 and closed as shown in FIG. 4. Mold 51 is heated to approximately 93° to 177°C (200°-350°F) for 1-10 minutes and the thermoplastic resins bond the layers together. On removal and cooling of the composite from the mold, the various layers are sufficiently adhered to each other so that the part may be utilized as a sound absorbing headliner in a motor vehicle. An alternative method involves preheating the composite to adhere the various layers and shaping the final part using a cold mold.--

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AMENDMENTS TO THE DRAWINGS

The attached two sheets of drawings include FIGS. 1 - 5, include proposed changes to FIGS. 1, 3 and 5. Two sheets of formal drawings included FIGS. 1 - 5 to replace the original sheets including 1 - 5 are attached.

In FIG. 1, reference numeral 16 and in FIG. 3 reference numeral 49 have been added.
In FIG. 5 reference numeral 18 has been deleted.

Attachment: Replacement Sheet
Annotated Sheet Showing Changes